	Α	В	С	D	E	F	G	Н
	#	Risk	Consequences (\$/yr)	Mitigation	Standard(s)	Skill Set /		
1			= Est. Loss / MTBF Applied		Applied	PERA Level		
2			FACILITIES			ACS	ОТ	IT
3		Equipment failure or misoperation causing explosion and shutdown	\$1,000,000	Emergency Shutdown Systerm	ISO 62511	Х		
4		Failure of high speed turbines	\$20,000,000	Remote Monitoring by Supplier	ISO 27001		Х	
5		Chlorine system overpressure causing release of toxic gas cloud	Failure tolerant control system	Safety Instrumented Systems (SIS/SIL)	ISA 84	Х		
6								
7								
8			PEOPE			ACS	ОТ	IT
9		Injury or death of personnel from toxic gas	\$3,000,000	Personal Protective Equipment & training	OSHA 29 CFR 1910 IEC 61990	Х		
10		Injury or death of personnel from fire or explosion	\$3,000,000	Intrinsically Safe Instrumentation & Actuators	NFPA ISO 14224	Х		
11								
12								
13			SYSTEMS			ACS	ОТ	IT
14		Ransomeware in IT systems and computers	\$1,000,000	Web-safe Anti-virus	ISO 27001			Х
15		Loss of Interstate Pipeline SCADA HMI for over 15 minutes	\$500,000	Segregation of SCADA networks, plus ISA 108 Configuration Management, plus badge readers and door sensors	ISO 15704 ISA 108 ISO 27001 A.11 ISO 21542	Х	Х	Х

## Risk Management Summary

## **1000** Generic Process Industry

	Α	В	С	D	Е	F G H	
1	#	Risk	Consequences (\$/yr) = Est. Loss / MTBF	Mitigation Applied	Standard(s) Applied	Skill Set / PERA Level	
16		Cyber attack on emergency power generators	\$20,000,000	Approved control devices and systems to Security Level SL4	IEC/ISA 62443	Х	
17							